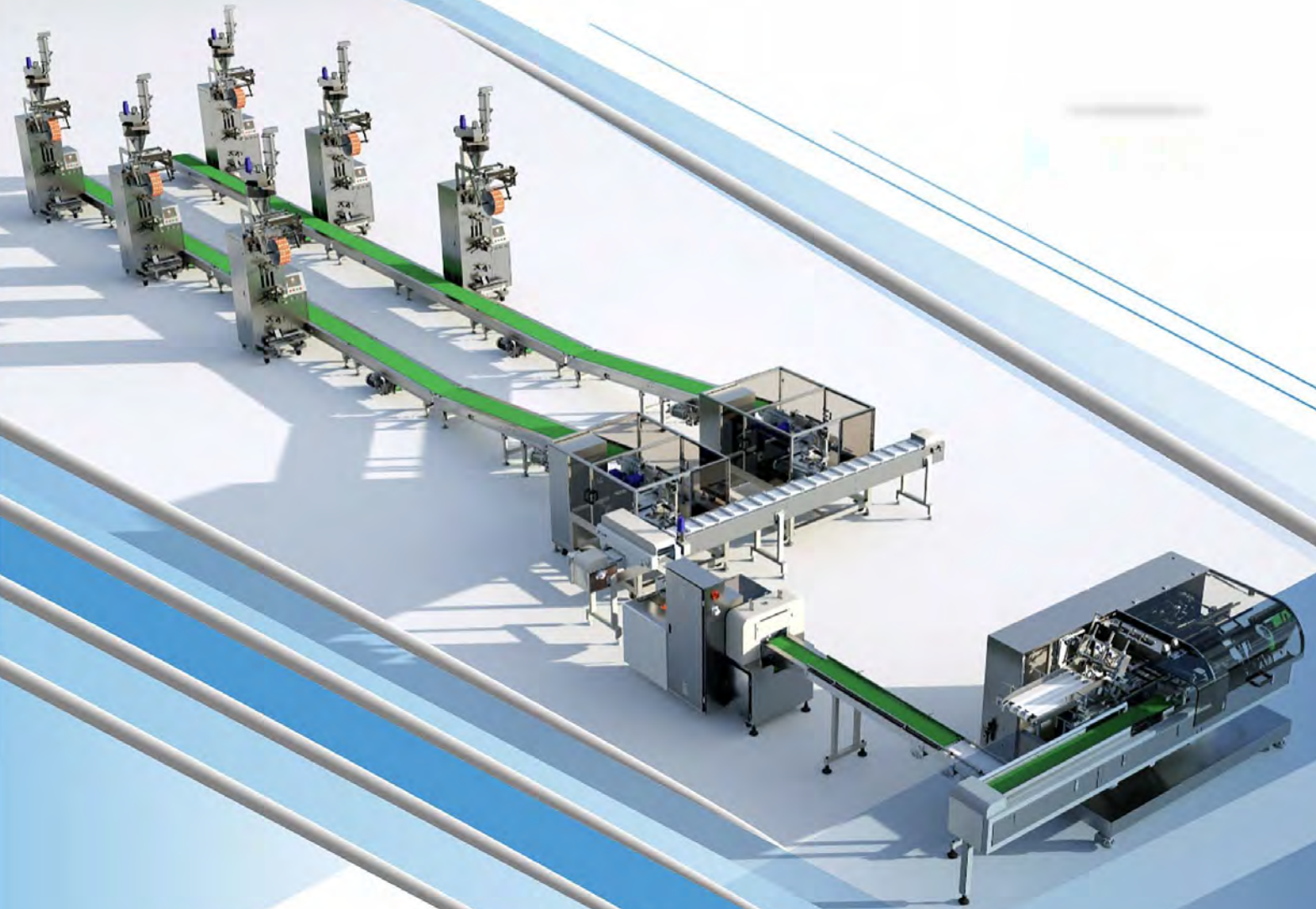


000173

®





We are a mastered core technologies high-tech enterprise which have been established for 15 years, have 4 factories, hundreds of patents.

15 years of technology precipitation, we run into countless difficulties, went through countless optimization, have the maturity of technology and stability of equipment today.

Master the core technologies-artificial intelligence control technology, high-speed control technology, orderly sorting technology, disorderly sorting technology, scattered sorting technology, belt type sorting technology, turntable sorting technology...

Every breakthrough is the result of repeated trials and failures by R&D personnels. Each technology is the crystallization of the sweat and wisdom of R&D personnels, represents the technological frontier of the industry. Therefore, our single machine operate easily and running stably, and our packing lines are high-speed and efficient. We accept deep customization from customers, our technical precipitation in automatic packaging line/automatic bagging and boxing line is among the best in the industry.

We are one of the few factories in the industry that master core technology, accept in-depth customization, provide the accurate solutions on the entire line of packaging. Our aim is to help customers save a lot of labor costs, and improve production efficiency.





■ 机器说明 / Machine description

连接一拖N真空上料机，一个进料口，最多可供应20台小袋主机，连接简单，全自动化控制，是无人操控车间和旅游观光车间的最佳组合。一条人工智能数袋线，2-3个人操作足矣，大大节省了人力成本。按照8台小袋主机的数袋线对比人工装袋的方式，至少可以节省10-15个人工，一年可以节省20多万的人工成本，撇除小袋主机的本来投入，数袋线投入1年内即可回本，而提升的效率、节省的损耗，就是实打实的利润。

This is fully automatic packing line, one feeding port for N sets of vacuum feeder, supply up to 20 sets of sachet packing machine. Connect simply, automatic control, it is the best combination of unmanned operation workshop and tourism workshop. One intelligent counting line, 2-3 operators available, greatly save labor costs. Comparing 8 set of sachet packing machine with counting line with manual bagging, we can help you save at least 10-15 operators, more than 200,000 RMB labor costs can be saved a year. Excluding the input of the sachet packing machine, you will get the investment back within 1 year, improved efficiency, saved loss, all are real profits.

■ 适用包装 / Applicable packing

适用于食品，药品，调味品等高品质包装。

如：复合麦片，燕麦片，粉剂，水果粒，坚果，奶精，糖，玉米片，烘焙燕麦片，米粉，脱水蔬菜，脱水肉粒，有机粥米，小米，大黄米，白藜麦，黑藜麦，红藜麦，玉米糝，小麦胚芽，红扁豆，荞麦等物料。

Suitable for high-quality packaging of food, medicine, condiments.

Such as: compound oatmeal, oatmeal, powder, fruit cubes, nuts, creamer, sugar, corn flakes, baked oatmeal Rice noodles, dehydrated vegetables, dehydrated meat, organic porridge rice, millet, large yellow rice, white quinoa black quinoa, red quinoa, corn grits, wheat germ, red lentils, buckwheat, etc.

■ 适用袋型 / Applicable bag type



■ 成品展示 / Finished product display



小袋 人工智能包装机，一人看多台机，包包精准，自动线的稳定前提

Sachet bagging
Artificial intelligent packing machine, one people operate multipule machines, precise bagging, stable automation

适用袋型 / Applicable bag type



背封袋
Back seal



三边封袋
Three-side seal



四边封袋
Four-side seal



长条背封袋
Stick sachet



插角袋
Gusset bag

封盒样式 / Box style



挂耳式封盒
Hanging ear sealing box



插舌式封盒
Tongue sealing box



粘胶式封盒
Adhesive sealing box



扣底式封盒
Button bottom sealing box

生产流程 / Production process



成料 Raw material → 小袋 Sachet bagging → 大袋 Secondary bagging → 装盒 Boxed

理料 将小袋定量、整齐排列，高档大气上档次，高端包装方式的必要条件

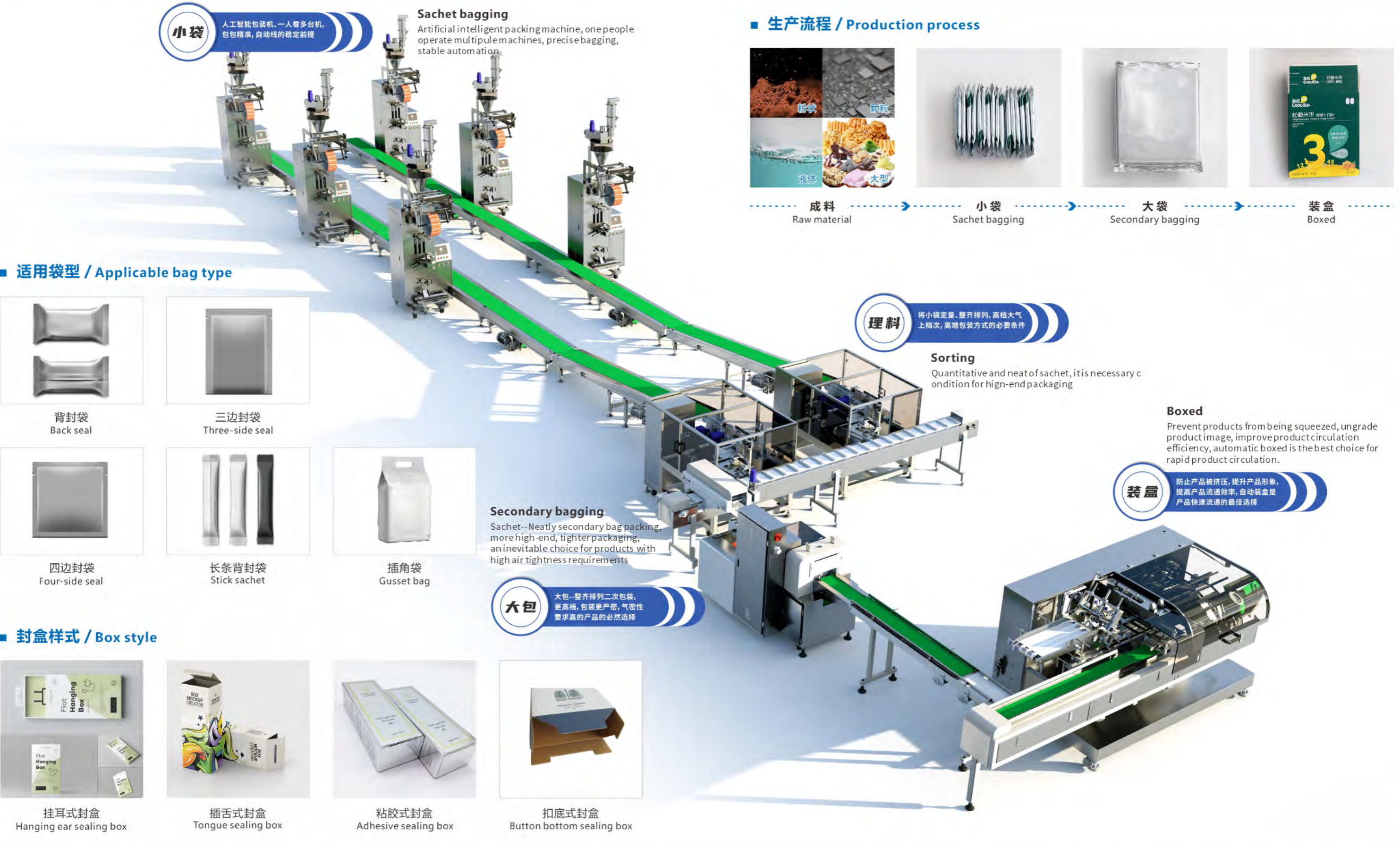
Sorting
Quantitative and neat of sachet, it is necessary condition for high-end packaging

装盒 防止产品被挤压，提升产品形象，提高产品流通效率，自动装盒是产品快速流通的最佳选择

Boxed
Prevent products from being squeezed, ungrade product image, improve product circulation efficiency, automatic boxed is the best choice for rapid product circulation.

大包 大包-整齐排列二次包装，更高档，包装更严密，气密性要求高的产品的必然选择

Secondary bagging
Sachet-Neatly secondary bag packing, more high-end, tighter packaging, an inevitable choice for products with high air tightness requirements

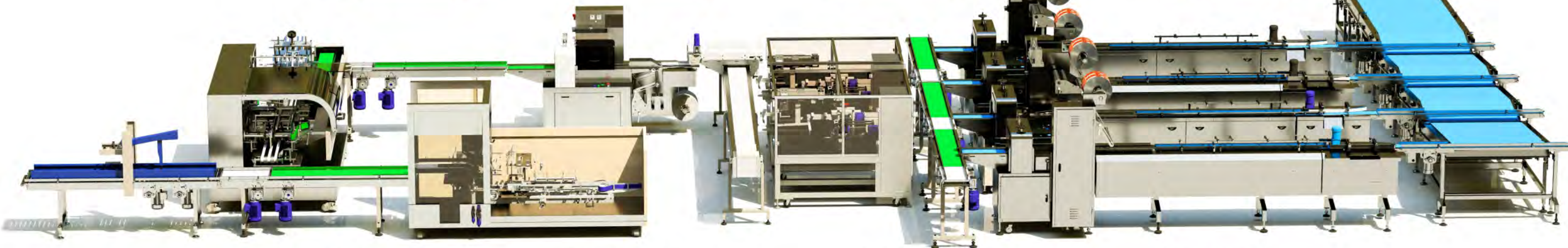


后端 自动开箱、装箱、封箱，整线自动化包装，省人力，提效率，无人化，现代化工厂的标配

外包 往复式包装机，外观平整美观，多一层包装，多一层防护

排列 有序理料机(将产品整齐排列，规范，有档次)

内包 一拖四上升式自动理料线(适合产品：巧克力、沙琪玛、能量棒等)



Back-end

Automatic unpacking, packing and sealing, automatic packaging line, less labor input, improving efficiency, unmanned, standard configuration of modern factory

Secondary bagging

Reciprocating packaging machine: secondary bagging is flat and beautiful, one more layer of packaging and one more layer of protection

Orderly array

Orderly array sorting machine (sort the products neatly, orderly, high-end)

Sachet bagging

One drag four rising automatic feeding line (suitable for products: chocolate, shaqima, energy bars, etc.)

■ **主要性能和结构特点 / Main performance and structural characteristics**

- 1、根据客户要求无缝连接生产端，小袋包装、中袋包装、装盒、装箱，整线深度定制，整线自动化包装；
- 2、连接简单，全自动化控制，是无人操控车间和旅游观光车间的最佳组合。
- 3、针对不同产品的属性、尺寸、包装数量进行非标化定制，根据您的要求定制设备，才是适合您的设备；
- 4、可根据您不同产品的要求，定制全伺服配置，或与您的生产线连接，实现自动理料包装，真正解放劳动力。

1. According to customer requirements, seamlessly connect the production end, small bag packaging, medium bag packaging, boxing, boxing, deep customization of the entire line, and automatic packaging of the entire line;
2. Simple connection, fully automatic control, it is the best combination of unmanned workshop and tourism workshop.
3. Non-standardized customization for the attributes, sizes, and packaging quantities of different products, and customized equipment according to your requirements, is the equipment that suits you;
4. According to the requirements of your different products, the full servo configuration can be customized or connected to your production line to realize automatic material sorting and packaging, which truly liberates labor.

■ **适用袋型 / Applicable bag type**



■ **生产流程 / Production process**



背封袋 Back seal 三边封袋 Three-side seal 四边封袋 Four-side seal 长条背封袋 Stick sachet 插角袋 Gusset bag

独立包装 (装大袋) Individual packaging (secondary bagging)



■ 分道式

原理：用斜纵向挡板将物料由散乱整理成纵向排列，一般用于产品散乱出料的方式；
特征：产品不怕碰撞；没有粘性，相互挨在一起不会黏；
适用于：老婆饼；杯蛋糕；面包。

■ 上升线

原理：用于一拖二以上的自动理料。一般用于整齐打横排列出料的方式；
特征：产品比较软；有粘性；有涂层不能刮花；
适用于：带巧克力涂层的产品；切片蛋糕；沙琪玛；雪花酥。

■ 转盘式

原理：通过离心力将产品甩到盘的边缘，整体排列出料；
特征：标准盘径1000mm；产品长度不超过150mm；产品不易碎；超过150mm长度定做盘；
适用于：膨化类长条产品；不锈钢管、塑料管；大头笔。

■ 开托装托线

原理：自动下托，产品自动装托；
特征：托有卡位叠起来不会卡死；托的底部是平的（长宽30mm以上），吸盘可以吸下来；
适用于：月饼、鲜花饼等带托产品。

■ 双通道

原理：两条理料线同时理料，交错进入包装机；
特征：包装2片；可自动翻面；速度最快可达250-350包；
适用于：曲奇饼干、华夫饼。

■ 威化饼理料线

原理：整齐纵向打横排列来料，通过大线反拨机构推到包装机尾架，自动包装；
特征：2排以上包装；速度100包以上（行业70包以内）。



■ 主要性能和结构特点 / Main performance and structural characteristics

- 1、同一台设备，可满足不同产品的切换包装，一机多用途；
- 2、标准机速度最快330包/分钟，效率高；
- 3、针对不同产品的属性、尺寸、包装数量进行非标定制，根据您的要求定制设备，才是适合您的设备；
- 4、可根据您不同产品的要求，定制全伺服配置，或与您的生产线连接，实现自动理料包装，真正解放劳动力。

1. One machine is available for different product packaging, multiple application;
2. The fastest speed of a standard flow packing machine is 330 bags per minute, quite efficient.
3. Non-standard customization is according to features, sizes and packing quantities. Customized the suitable packing machine for you based on your requirement.
4. According to the requirements of your different products, equip the full servo configuration or connected to your production line to achieve the automatic material sorting and packaging, which truly liberates labor.

■ 技术规格 / Technical specifications

型 号 Model	250	320	350	400
包装速度 Packing speed	90 ~ 330包/分钟 Bags / min			
卷膜宽度 Film width	Max.250mm	Max.320mm	Max.350mm	Max.400mm
制袋长度 Bag length	30-330mm	65-330mm	50-165mm	Max.400mm
制袋宽度 Bag width	30 ~ 110mm	50 ~ 150mm	50 ~ 165mm	30 ~ 80mm
产品高度 Product height	Max.70mm	Max.55mm	Max.35mm	
卷膜直径 Film diameter	Max.320mm			
电 源 Power supply	220V,50/60Hz		功率 Power	2.4kw
机器尺寸 Machine dimension	定制 Custom-made			
可选配置 Optional device	日期打码机 Date printer	充气装置 Gas filling device	打孔装置 Hole punching device	
出货包装 Shipment packing	夹板木箱 Export wooden case			



■ 主要性能和结构特点 / Main performance and structural characteristics

- 1、全自动定制，定制速度（100-1000包/每分钟），定制产品摆放位置，定制功能，为客户最大限度省人工成本；
- 2、所有材质不锈钢304，皮带采用食品级别，还可以加保护罩，保证卫生干净；
- 3、伺服电器原装德国进口，精准感应物料位置，让机器更加稳定顺畅。

1. Fully automatic customization, such as customized speed (100-1000packs/minute), product placement, functions. Greatly extent to save labor costs for customer.
2. All materials are stainless steel 304, the belt adopts food grade, and a protective cover can be equipped to ensure hygiene and cleanliness.
3. The servo electrical appliances are imported from Germany, to accurately tracking the position of the material and making the machine more stable and smooth.

■ 技术规格 / Technical specifications

型 号 Model	250	320	350	400
包装速度 Packing speed	90 ~ 330包/分钟 Bags / min			
卷膜宽度 Film width	Max.250mm	Max.320mm	Max.350mm	Max.400mm
制袋长度 Bag length	30-330mm	65-330mm	50-165mm	Max.400mm
制袋宽度 Bag width	30 ~ 110mm	50 ~ 150mm	50 ~ 165mm	30 ~ 80mm
产品高度 Product height	Max.70mm	Max.55mm	Max.35mm	
卷膜直径 Film diameter	Max.320mm			
电 源 Power supply	220V,50/60Hz		功率 Power	2.4kw
机器尺寸 Machine dimension	定制 Custom-made			
可选配置 Optional device	日期打码机 Date printer	充气装置 Gas filling device	打孔装置 Hole punching device	
出货包装 Shipment packing	夹板木箱 Export wooden case			

■ 机器说明 / Machine description

该设备是我公司在包装机长期实践的基础上，抛弃了原有的传统半自动模式，自主研发的拥有十多项国家专利称重(机器人)粉末包装机，只需一键输入，实现了包装机真正的智能化和无人化，是一款具有划时代的产品。

The equipment is based on the long-term practice of the packaging machine, abandoning the original traditional semi-automatic mode and independent research and development of weighing (robot) powder packaging machine with more than ten national patents, only need one key input, to realize the real intelligence and unmanned packaging machine. It is an epoch-making product.

■ 适用包装 / Applicable packing

适用于食品，药品，调味品，化工等各种粉剂包装。
如：芝麻糊、豆奶粉、奶粉、咖啡粉、调味品粉物料。

Suitable for food, medicine, seasoning chemical and other powder packaging.
Such as : sesame paste, soy milk powder, milk powder coffee powder, seasoning powder materials.

■ 适用袋型 / Applicable bag type



背封
Back seal

三边封
Three-side seal

四边封
Four-side seal



■ 技术规格 / Technical specifications

计量范围 Filling range	3-80g
包装速度 Packing speed	50-70包/分钟 bags/min
包装精度 Packing accuracy	±0.5g (具体视物料而定) (It depends on the material)
称重精度 Weighing accuracy	±0.1g
袋 型 Bag type	背封/三边封/四边封 Back seal/Three-side seal/Four-side seal
膜 宽 Film width	60-260mm
制袋长度 Bag length	50-135mm
制袋宽度 Bag width	30-120mm
电 源 Power supply	220v,50Hz
功 率 Power	1.5kw
机器重量 Machine weight	330kg
机器尺寸 Machine dimension	L1300*W560*H2160mm

■ 机器说明 / Machine description

创新称重(机器人)颗粒包装机, 拥有国家专利技术, 颠覆了传统的包装机量杯容积计量模式。物料称重计量, 准确送料, 只需一键输入实现产品的高质量控制, 具有配方的功能完成多种产品的包装, 是现实产品高品质控制的必选利器。

Innovative weighing(robot)multi-material Rubik's cube packaging machine,with national patent technology. The traditional measuring cup volume metering model of packaging machine is overturned. A variety of materials are weighed and measured, accurate feeding, only one key input is needed to realize the high quality control of products. With the function of formula to complete a variety of product combinations, is the reality of high quality control products must be selected

■ 适用包装 / Applicable packing

适用于食品、药品、调味品等高品质包装。

如: 复合麦片、燕麦片、粉剂、水果粒、坚果、奶精、糖、玉米片、烘焙燕麦片、米粉、脱水蔬菜、脱水肉粒、有机粥米、小米、大黄米、白藜麦、黑藜麦、红藜麦、玉米糝、小麦胚芽、红扁豆、荞麦等物料。

Suitable for high-quality packaging of food, medicine, condiments. Such as : such as compound oatmeal, Oatmeal, powder, fruit cubes, nuts, creamer, sugar, corn flakes, baked oatmeal Rice noodles, dehydrated vegetables, dehydrated meat, organic porridge rice, millet, large yellow rice, white quinoa Black quinoa, red quinoa, corn grits, wheat germ, red lentils, buckwheat and other materials.

■ 适用袋型 / Applicable bag type



背封
Back seal

三边封
Three-side seal

■ 技术规格 / Technical specifications

计量范围 Filling range	50-400g
包装速度 Packing speed	20-30包/分钟 bags/min
包装精度 Packing accuracy	±0.5g (具体视物料而定) (It depends on the material)
称重精度 Weighing accuracy	±0.1g
袋型 Bag type	背封/三边封 Back seal/Three-side seal
膜宽 Film width	120-340mm
制袋长度 Bag length	80-180mm
制袋宽度 Bag width	60-160mm
电源 Power supply	220v,50Hz
功率 Power	1.8kw
机器重量 Machine weight	350kg
机器尺寸 Machine dimension	L1300*W560*H2300mm



■ 机器说明 / Machine description

该设备是我公司在包装机长期实践的基础上, 抛弃了原有的传统半自动模式, 自主研发的拥有十多项国家专利称重(机器人)粉末包装机, 只需一键输入, 实现了包装机真正的智能化和无人化, 是一款具有划时代的产品。

The equipment is based on the long-term practice of the packaging machine, abandoning the original traditional semi-automatic mode and independent research and development of weighing (robot) powder packaging machine with more than ten national patents, only need one key input, to realize the real intelligence and unmanned packaging machine. It is an epoch-making product.

■ 适用包装 / Applicable packing

适用于食品, 药品, 调味品, 化工等各种粉剂包装。

如: 芝麻糊, 豆奶粉, 奶粉, 咖啡粉, 调味品粉物料。

Suitable for food, medicine, seasoning chemical and other powder packaging. Such as : sesame paste, soy milk powder, milk powder coffee powder, seasoning powder materials.

■ 适用袋型 / Applicable bag type



三边封
Three-side seal

四边封
Four-side seal

■ 技术规格 / Technical specifications

计量范围 Filling range	0.5-80g
包装速度 Packing speed	50-70包/分钟 bags/min
包装精度 Packing accuracy	±0.1g (具体视物料而定) (It depends on the material)
称重精度 Weighing accuracy	±0.1g
袋型 Bag type	三边封/四边封 Three-side seal/Four-side seal
膜宽 Film width	40-220mm
制袋长度 Bag length	40-135mm
制袋宽度 Bag width	15-110mm
电源 Power supply	220v,50Hz
功率 Power	1.5kw
机器重量 Machine weight	300kg
机器尺寸 Machine dimension	L1300*W560*H2300mm



■ 机器说明 / Machine description

独家研发的线性称，既可以几头称就计量几种物料，满足小厂的需求，也可以单套称计量一种物料，速度最快可达50包/分钟，满足大厂的高产能需求，重要的是，不管那种配置，人工智能+称重反馈+高速线性称的组合，价格还很便宜，平均比上述的多套组合称或32头称的价格，便宜一半以上，这是每日坚果、谷物脆市场上，让人无法抗拒的一款设备高速、高精度、高性能、低价格。

The linear scale developed exclusively by us can measure several materials with just a few heads to meet the needs of small factories, or it can be a single set of scales. One material, the fastest speed can reach 50 packs/min, which can meet the high production demand of large factories. What is important is that no matter the configuration, artificial intelligence + weighing feedback + The combination of high-speed linear scales is still very cheap. On average, it is more than half cheaper than the price of the above-mentioned multiple sets of combination scales or 32-head scales. This is daily nuts, In the cereal market, it is an irresistible equipment with high speed, high precision, high performance and low price.

■ 适用包装 / Applicable packing

适用于食品，药品，调味品等高品质包装。

如：复合麦片，燕麦片，粉剂，水果粒，坚果，奶精，糖，玉米片，烘焙燕麦片，米粉，脱水蔬菜，脱水肉粒，有机粥米，小米，大黄米，白藜麦，黑藜麦，红藜麦，玉米糝，小麦胚芽，红扁豆，荞麦等物料。

Suitable for high-quality packaging of food, medicine, condiments.
Such as : such as compound oatmeal, Oatmeal, powder, fruit cubes, nuts, creamer, sugar, corn flakes, baked oatmeal Rice noodles, dehydrated vegetables, dehydrated meat, organic porridge rice, millet, large yellow rice, white quinoa Black quinoa, red quinoa, corn grits, wheat germ, red lentils, buckwheat and other materials.

■ 技术规格 / Technical specifications

计量范围 Filling range	50-400g
包装速度 Packing speed	20-30包/分钟 bags/min
包装精度 Packing accuracy	±0.5g (具体视物料而定) (It depends on the material)
称重精度 Weighing accuracy	±0.1g
袋 型 Bag type	背封/三边封 Back seal/Three-side seal
膜 宽 Film width	120-340mm
制袋长度 Bag length	80-180mm
制袋宽度 Bag width	60-160mm
电 源 Power supply	220v,50Hz
功 率 Power	1.8kw
机器重量 Machine weight	350kg
机器尺寸 Machine dimension	L1300*W560*H2300mm



■ 机器说明 / Machine description

没有人工智能的内外袋包装机，和一台茶包机毫无区别。但是为什么茶包机还需要人工智能和称重反馈的功能呢？这是市场的需求。传统的内外袋包装机，主要满足茶叶和咖啡的包装，而且他们只能包装15克以内的产品，大大限制了包装的产品类别和包装的重量，并且传统茶包机的空袋，重量不准、夹袋问题、一直困扰、我们的人工智能包装机，正好能完美解决这些问题。

The original design intention: an inner and outer bag packaging machine without artificial intelligence, there is no different from a tea bag machine. But why does the tea bag packing machine still need artificial intelligence and weighing feedback? This is the trend of the market. The traditional inner and outer bag packaging machine mainly satisfies the packaging of tea and coffee powder. Moreover, they can only pack products within 15 grams, which greatly restricts the product categories and the weight of the packaging, and the empty bag issues, weight unaccuracy, bag clamping of traditional tea bag packing machine has been troubled, today our artificial intelligence packaging machine can perfectly solve these problems.

■ 适用包装 / Applicable packing

适用于食品，药品，调味品等高品质包装。

如：复合麦片，燕麦片，粉剂，水果粒，坚果，奶精，糖，玉米片，烘焙燕麦片，米粉，脱水蔬菜，脱水肉粒，有机粥米，小米，大黄米，白藜麦，黑藜麦，红藜麦，玉米糝，小麦胚芽，红扁豆，荞麦等物料。

Suitable for high-quality packaging of food, medicine, condiments.
Such as : such as compound oatmeal, Oatmeal, powder, fruit cubes, nuts, creamer, sugar, corn flakes, baked oatmeal Rice noodles, dehydrated vegetables, dehydrated meat, organic porridge rice, millet, large yellow rice, white quinoa Black quinoa, red quinoa, corn grits, wheat germ, red lentils, buckwheat and other materials.

■ 技术规格 / Technical specifications

计量范围 Filling range	3-80g
包装速度 Packing speed	50-70包/分钟 bags/min
包装精度 Packing accuracy	±0.5g (具体视物料而定) (It depends on the material)
称重精度 Weighing accuracy	±0.1g
袋 型 Bag type	背封/三边封/四边封 Back seal/Three-side seal/Four-side seal
膜 宽 Film width	60-260mm
制袋长度 Bag length	50-135mm
制袋宽度 Bag width	30-120mm
电 源 Power supply	220v,50Hz
功 率 Power	1.5kw
机器重量 Machine weight	330kg
机器尺寸 Machine dimension	L1300*W560*H2300mm



■ 机器说明 / Machine description

创新称重（机器人）颗粒包装机，拥有国家专利技术，颠覆了传统的包装机量杯容积计量模式。物料称重计量，准确送料，只需一键输入实现产品的高质量控制，具有配方的功能完成多种产品的包装，是现实产品高品质控制的必选利器。

Innovative weighing(robot)multi-material Rubik's cube packaging machine,with national patent technology. The traditional measuring cup volume metering model of packaging machine is overturned. A variety of materials are weighed and measured, accurate feeding, only one key input is needed to realize the high quality control of products. With the function of formula to complete a variety of product combinations, is the reality of high quality control products must be selected

■ 适用包装 / Applicable packing

适用于药品，保健品，等各种粉剂包装。

如：药粉，益生菌。

It is suitable for the packaging of various powders such as medicines, health products, and so on.

Such as powder, probiotics.

■ 适用袋型 / Applicable bag type



背封
Back seal

三边封
Three-side seal

四边封
Four-side seal

■ 技术规格 / Technical specifications

计量范围 Filling range	0.5-30g
包装速度 Packing speed	45-55包/分钟 bags/min
包装精度 Packing accuracy	±0.1g (具体视物料而定) (It depends on the material)
称重精度 Weighing accuracy	±0.1g
袋型 Bag type	背封/三边封/四边封 Back seal/Three-side seal/Four-side seal
膜宽 Film width	40-130mm
制袋长度 Bag length	40-160mm
制袋宽度 Bag width	15-60mm
电源 Power supply	220v,50Hz
功率 Power	1.5kw
机器重量 Machine weight	300kg
机器尺寸 Machine dimension	L1300*W560*H2300mm



■ 主要性能和结构特点

- 1、精度正负0.05克，速度100包/分钟，碾压整个行业的高精度和高速度；
- 2、行业独创的摇摆头计量装置，交错下料，速度可达100包/分钟；
- 3、手工打磨高精度量杯，根据物料量身定做，精度最高可达正负0.05克；
- 4、高硬度合金材料定制的齿轮、轴承，高速运行不变形、磨损小，稳定可靠，经久耐用；
- 5、量杯在成型器正上方，加快下料速度，防止物料粘在成型器上，影响精度；
- 6、历经3年研发设计的操作程序，计算速度快，反应灵敏，精确无误，是本设备能做100包/分钟的关键技术，是普通包装机无法超越的鸿沟；
- 7、原装进口日本三菱和法国施耐德电器，可控性强，运行稳定，寿命更长；
- 8、304方管+3.0足厚304不锈钢板材焊接机架，机身稳固结实，运行振动小，长期高速运行不变形，经久耐用；

■ Main performance and structural characteristics

1. The accuracy is plus or minus 0.05 grams, and the speed is 100 packs/min, which crushes the high precision and high speed of the entire industry;
2. The industry's original swing head metering device, staggered blanking, the speed can reach 100 bags/min;
3. Hand-polished high-precision measuring cups, tailor-made according to materials, with an accuracy of up to plus or minus 0.05 grams;
4. Gears and bearings made of high-hardness alloy materials can run at high speed without deformation, low wear, stable and reliable, and durable;
5. The measuring cup is directly above the shaper to speed up the feeding speed and prevent the material from sticking to the shaper and affect the accuracy;
6. After 3 years of R&D and design of the operating program, the calculation speed is fast, the response is sensitive, and the accuracy is correct. It is the key technology that this equipment can do 100 bags/min, and it is a gap that ordinary packaging machines cannot surpass;
7. Original imported Japanese Mitsubishi and French Schneider electrical appliances, with strong controllability, stable operation and longer life;
8. 304 square tube +3.0 full thickness 304 stainless steel plate welding frame, the machine body is stable and strong, the operation vibration is small, the long-term high-speed operation does not deform, and it is durable;

■ 技术规格 / Technical specifications

计量范围 Filling range	0.1-5g
包装速度 Packing speed	40-100包/分钟 bags/min
包装精度 Packing accuracy	±0.5g (具体视物料而定) (It depends on the material)
袋型 Bag type	背封/三边封/四边封 Back seal/Three-side seal/Four-side seal
膜宽 Film width	50-100mm
制袋长度 Bag length	150mm
制袋宽度 Bag width	20-40mm (可定制 Custom-made)
电源 Power supply	220v,50/60Hz
功率 Power	2.5kw
机器重量 Machine weight	250kg
机器尺寸 Machine dimension	L1200*W850*H1700mm



■ 主要性能和结构特点

- 1、精度正负0.5克，速度100包/分钟，几万块的设备，碾压整个行业的高速高性价比；
- 2、机械传动式的自动流体泵，改变传统气缸驱动的来回启停，球阀开合不停顿，速度更快；
- 3、自主研发的高精度球阀，缝隙小，不卡料，精度高；刚性强，适合高速运作，更耐用；
- 4、高硬度合金材料定制的齿轮、轴承、弹簧，严格按照行业最高标准进行淬火处理，高速运行不变形、磨损小，稳定可靠，经久耐用；
- 5、历经3年研发设计的操作程序，计算速度快，反应灵敏，精确无误，是本设备能做100包/分钟的关键技术，是普通包装机无法超越的鸿沟；
- 6、原装进口法国施耐德电器，可控性强，运行稳定，寿命更长；
- 7、304方管+3.0足厚304不锈钢板材焊接机架，机身稳固结实，运行振动小，长期高速运行不变形。



■ Main performance and structural characteristics

1. The accuracy is plus or minus 0.5 grams, the speed is 100 packs/min, and the equipment is tens of thousands of pieces.
2. The mechanical transmission type automatic fluid pump changes the back and forth start and stop of the traditional cylinder drive. The opening and closing of the ball valve does not stop, and the speed is faster;
3. The self-developed high-precision ball valve has small gap, no material jam, high precision; strong rigidity, suitable for high-speed operation, and more durable;
4. Gears, bearings and springs customized with high-hardness alloy materials are quenched in strict accordance with the highest standards in the industry, high-speed operation without deformation, low wear, stable and reliable, and durable;
5. After 3 years of R&D and design of the operating program, the calculation speed is fast, the response is sensitive, and the accuracy is correct. It is the key technology for this equipment to be able to do 100 bags per minute, and it is a gap that ordinary packaging machines cannot surpass;
6. Original imported French Schneider electrical appliances, strong controllability, stable operation and longer life;
7. 304 square tube +3.0 full thickness 304 stainless steel plate welding frame, the machine body is stable and strong, the operation vibration is small, and the long-term high-speed operation does not deform.

■ 技术规格 / Technical specifications

计量范围 Filling range	0.1-10g
包装速度 Packing speed	60-100包/分钟 bags/min
包装精度 Packing accuracy	±0.5g (具体视物料而定) (It depends on the material)
袋 型 Bag type	三边封 Three-side seal
膜 宽 Film width	50-100mm
制袋长度 Bag length	≤150mm
制袋宽度 Bag width	20-40mm (可定制 Custom-made)
电 源 Power supply	220v,50/60Hz
功 率 Power	2.5kw
机器重量 Machine weight	250kg
机器尺寸 Machine dimension	L1200*W850*H1700mm

■ 主要性能和结构特点

- 1、专为高端产品定制的高端机型，袋形坚挺圆润不刮手，封口平整美观不打皱，高端产品，从好看的袋子开始拉开差距；
- 2、设备结构优势——夹拉式拉膜，纵封平整美观不拉长；
- 3、设备功能优势——定制冲刀模具，可根据客户要求冲出喜欢的圆弧形状，普通机型没有的功能，普通袋子高攀不了的袋型；
- 4、设备配置优势——整机法国原装进口施耐德配置，可控性强，运行稳定，寿命更长；
- 5、设备做工和材料优势——304方管+3.0足厚304不锈钢板材焊接机架，机身稳固结实，运行振动小，长期高速运行不变形，经久耐用；
- 6、设备技术优势——牛逼的技术需要长年沉淀，作为行业最早进入圆角异形袋的厂家，十年磨一剑，我们独家研发的控制软件，软硬件的配合历经10年磨合优化，一旦出厂，必属精品。
- 7、根据不同属性物料定制斜角+易撕口，方便撕开袋子倒出物料；
- 8、为保证袋型的挺度和圆角效果，必须使用耐高温复合膜，例如PE+AL+PET，CPP+AL+PET。

■ Main performance and structural characteristics

1. The high-end model specially customized for high-end products, the bag shape is firm and round without scratching, and the sealing is smooth and beautiful without wrinkles. The high-end product opens the gap from the good-looking bag;
2. Equipment structure advantage-clip-pull film, vertical seal is flat and beautiful, not elongated;
3. Equipment function advantages-custom punching tool molds can be punched out of the favorite arc shape according to customer requirements, functions that ordinary models do not have, and bag shapes that ordinary bags can't reach;
4. Equipment configuration advantages-the whole machine is equipped with Schneider imported from France, which has strong controllability, stable operation and longer life;
5. Equipment workmanship and material advantages-304 square tube + 3.0 full thickness 304 stainless steel plate welding frame, the machine body is stable and strong, running vibration is small, long-term high-speed operation without deformation, and durable;
6. Equipment and technical advantages-awesome technology needs to be accumulated for many years. As the first manufacturer in the industry to enter the round-corner shaped bags, it has been a sword for ten years. Our exclusive research and development of control software, software and hardware cooperation has undergone 10 years of running-in optimization, Once it leaves the factory, it must be a boutique.
7. Customized bevel angle + easy tearing mouth according to different attribute materials, convenient to tear the bag and pour out the material;
8. In order to ensure the stiffness and rounded corners of the bag, a high temperature resistant composite film must be used, such as PE+AL+PET, CPP+AL+PET.

■ 技术规格 / Technical specifications

计量范围 Filling range	1-40ml
包装速度 Packing speed	20-35包/分钟 bags/min
包装精度 Packing accuracy	±0.5g (具体视物料而定) (It depends on the material)
袋 型 Bag type	背封/三边封/四边封 Back seal/Three-side seal/Four-side seal
膜 宽 Film width	50-100mm
制袋长度 Bag length	Max.170mm
制袋宽度 Bag width	20-40mm (可定制 Custom-made)
电 源 Power supply	220v,50/60Hz
功 率 Power	2.5kw
机器重量 Machine weight	450kg
机器尺寸 Machine dimension	L1400*W1150*H2000mm



■ 主要性能和结构特点

- 1、专为高端产品定制的高端机型，袋形坚挺圆润不刮手，封口平整美观不打皱，高端产品，从好看的袋子开始拉开差距；
- 2、设备结构优势——伺服拉膜，纵封平整美观不拉长；速度更快更精准，传统只有20-30包每分钟，我们是60-70包每分钟。
- 3、设备功能优势——定制冲刀模具，可根据客户要求冲出喜欢的圆弧形状，普通机型没有的功能，普通袋子高攀不了的袋型；
- 4、设备配置优势——整机德国原装进口西门子配置，可控性强，运行稳定，寿命更长；
- 5、设备做工和材料优势——304方管+3.0足厚304不锈钢板材焊接机架，机身稳固结实，运行振动小，长期高速运行不变形，经久耐用；



■ Main performance and structural characteristics

- 1.A high-end model specially tailored for high-end products, the bag shape is firm and round without scratching, and the seal is smooth and beautiful without wrinkles. The high-end product opens the gap from the good-looking bag;
- 2.The advantages of equipment structure-servo stretch film, vertical sealing is smooth and beautiful without stretching; the speed is faster and more accurate, traditionally only 20-30 bags per minute, ours is 60-70 bags per minute.
- 3.Equipment functional advantages-customized punching tool molds can be punched out of the favorite arc shape according to customer requirements, functions that ordinary models do not have, and bag shapes that ordinary bags cannot reach;
- 4.Advantages of equipment configuration-the whole machine is imported from Germany with Siemens configuration, with strong controlled, stable operation and longer life
- 5.Equipment workmanship and material advantages-304 square tube + 3.0 full thickness 304 stainless steel plate welding frame, the machine body is stable and strong, running vibration is small, long-term high-speed operation without deformation, and durable;

■ 技术规格 / Technical specifications

计量范围 Filling range	1-20g
包装速度 Packing speed	50-70包/分钟 bags/min
包装精度 Packing accuracy	±0.5g (具体视物料而定) (It depends on the material)
袋 型 Bag type	背封/三边封/四边封 Back seal/Three-side seal/Four-side seal
膜 宽 Film width	50-100mm
制袋长度 Bag length	Max.170mm
制袋宽度 Bag width	20-40mm (可定制 Custom-made)
电 源 Power supply	220v,50/60Hz
功 率 Power	2.5kw
机器重量 Machine weight	450kg
机器尺寸 Machine dimension	L1400*W1150*H2000mm

■ 主要性能和结构特点

- 可以实现省时省力高效率的效果，本机可全自动完成制袋、下料、抽真空、封口、打码等整个过程，还可以在同一台机器上实现多种规格包装（袋宽不变，袋长可以调，重量也可以调节），本机采用真空泵和专业设计的内抽真空装置以达到抽真空的效果，真空度高，速度快，省人工，再配上我司定制的整形装置则可实现袋型更美观。
- 1、每分钟速度可达5-15包，适合企业规模化生产；
 - 2、使用卷膜自动制袋，不需使用预制袋，袋子成本节约30%-50%以上；
 - 3、自动完成制袋、下料、抽真空、封口、整形、打码等整个包装过程，节省大量人工。

■ Main performance and structural characteristics

- Vertical vacuum packaging machineAt present, most vacuum packaging machines on the market are semi-automatic, requiring manual operation to achieve the effect of vacuuming. Not only is the speed slow, but also requires a lot of labor, and the weight also needs to be changed by replacing the mold (replacement is troublesome);
- The fully automatic vacuum packaging machine designed by our company can achieve time-saving, labor-saving and high-efficiency effects. This machine can automatically complete the entire process of bag making, blanking, vacuuming, sealing, and coding. It can also be used in the same machine. The machine realizes a variety of packaging specifications (the bag width remains the same, the bag length can be adjusted, and the weight can also be adjusted). This machine uses a vacuum pump and a professionally designed internal vacuum device to achieve the effect of vacuuming. The vacuum is high and the speed is fast. Labor saving, coupled with our customized shaping device can achieve a more beautiful bag shape.



■ 技术规格 / Technical specifications

型 号 Model	KL-520ZK
计量范围 Filling range	500-2000g
包装速度 Packing speed	8-12包/分钟 Bags/min
下料方式 Cutting method	组合称，量杯 Combination weighing, measuring cup
袋子类型 Bag type	背封袋 Back seal
制袋尺寸 Bag size	长80-350mm，宽100-250mm，背封封边15mm Length 80-350mm, width 100-250mm, back sealing edge 15mm
电 源 Power supply	380V/220V 50Hz
功 率 Power	3.8kw
机器重量 Machine weight	1200kg
真 空 度 Vacuum	200Pa
真空流量 Vacuum flow	50m³/h

■ 主要性能和结构特点

- 1、设备结构优势——包装主机往复式拉袋，边拉袋，边下料，无需延时等待，利用时间差减少下料和拉膜时间，速度更快。
- 2、设备功能优势——固定开合门量杯，无需转动，气缸开门即可下料，下料速度更快；
- 3、设备配置优势——原装进口日本三菱PLC、台湾威纶触摸屏、台湾东元伺服控制系统，国际品牌，品质可靠，稳定好用；
- 4、设备做工和材料优势——304不锈钢机身，符合食品卫生标准；足厚板材+方管焊接而成的机架，高品质合金材料淬火发黑制成的齿轮、轴承、切刀、封辊，密度高、硬度强，精度高，高速运行噪音小，磨损慢，不变形，不崩裂，经久耐用；
- 5、技术优势——历经2年研发，3年推向市场测试，不断优化程序和硬件，获得更多客户的良好反馈，如今200多台的销量，零退货，证明这是一台获得客户认可的成功机型；
- 6、根据物料定制量杯，量杯容积最大1000ml，单次下料1000g毫无压力；
- 7、双头量杯交错下料，下料速度更快，最快下料速度可达每分钟85包；

■ Main performance and structural characteristics

1. Advantages of the equipment structure-the packaging host reciprocating bag pulling, while pulling the bag, while unloading, no need to wait for delay, use the time difference to reduce the time of blanking and film pulling, and the speed is faster.
2. Equipment function advantages-fixed opening and closing door measuring cup, no need to rotate, the cylinder can open the door to discharge, and the discharge speed is faster;
3. Advantages of equipment configuration-imported from Japan Mitsubishi PLC, Taiwan Weilun touch screen, Taiwan TECO servo control system, international brand, reliable quality, stable and easy to use;
4. Equipment workmanship and material advantages-304 stainless steel body, in line with food hygiene standards; a frame made of thick plate + square tube welding, high-quality alloy material quenched and blackened gears, bearings, cutters, and seals Roller, high density, strong hardness, accurate precision, low noise during high-speed operation, slow wear, no deformation, no cracking, and durable;
5. Technical advantages-After 2 years of research and development, 3 years of market testing, continuous optimization of procedures and hardware, and more good feedback from customers. Nowadays, the sales of more than 200 units and zero returns prove that this is one unit that has been recognized by customers. Successful models;
6. The measuring cup is customized according to the material, and the maximum volume of the measuring cup is 1000ml, and there is no pressure for a single cutting of 1000g;
7. Double-head measuring cups staggered blanking, faster blanking speed, the fastest blanking speed can reach 85 packs per minute;



■ 技术规格 / Technical specifications

型号 Model	KL-420ZD+
计量范围 Filling range	500-1000g
包装速度 Packing speed	60-80包/分钟 Bags/min
下料方式 Cutting method	双斗量杯 Double bucket measuring cup
袋子类型 Bag type	背封袋 Back seal
制袋尺寸 Bag size	长50-400mm, 宽60-195mm, 背封边15mm Length 50-400mm, width 60-195mm, back sealing edge 15mm
电 源 Power supply	380V 50Hz
功 率 Power	3.8kw
气 源 Gas source	0.6-0.8Mpa
机器重量 Machine weight	1000kg
机器尺寸 Machine dimension	L1500*W1060*H2600mm

■ 主要性能和结构特点

- 1、封口纹路平整美观无皱褶，摆上货架上档次；
- 2、伺服控制双皮带拉膜，拉膜快速又精准，误差小于1mm；
- 3、上料、计量、包装、输送一体完成，可实现生产前端到包装后端的无缝连接；
- 4、可满足插角袋、四边烫、拉链袋等各种高端袋形的定制包装，满足您产品的高端定位需求。

■ Main performance and structural characteristics

1. The sealing line is smooth and beautiful without wrinkles, and it is placed on the shelf in high-grade;
2. Servo control double belts to pull the film, the film is pulled quickly and accurately, and the error is less than 1 mm;
3. The feeding, metering, packaging and conveying are integrated, which can realize the seamless connection from the front end of the production to the back end of the packaging;
4. It can meet various high-end bag-shaped customized packaging such as gusset bags, four-side ironing, zipper bags, etc., to meet



■ 技术规格 / Technical specifications

型号 Model	320FD	420FD	520FD	720FD	1050FD
计量范围 Filling range	Max.500g	Max.1500g	Max.3000g	Max.5000g	Max.15000g
包装速度 Packing speed	1 ~ 80 包/分钟 (Bags/min)				
卷膜宽度 Film width	Max.320mm	Max.420mm	Max.520mm	Max.720mm	Max.1050mm
卷膜直径 Film diameter	Max.300mm				
制袋长度 Bag length	Max.250mm	Max.300mm	Max.450mm	100-450mm	100-750mm
制袋宽度 Bag width	Max.150mm	Max.250mm	Max.250mm	100-350mm	100-500mm
电 源 Power supply	220V,50/60Hz, 2kw	220V,50/60Hz, 2.2kw	220V,50/60Hz, 2.6kw	220V,50/60Hz, 3.6kw	220V,50/60Hz, 4.6kw
薄膜厚度 Film thickness	5 ~ 15C				
可选配置 Optional device	插角装置 Gusset making device	打孔装置 Hole punching device	打码贴标机 Coding/labeling machine	重量选别秤 Weight checker	金属探测仪 Metal detector
出货包装 Shipment packing	夹板木箱 Export wooden case				

■ 主要性能和结构特点

- 1、封口纹路平整美观无皱褶，摆上货架上档次；
- 2、伺服控制双皮带拉膜，拉膜快速又精准，误差小于1mm；
- 3、上料、计量、包装、输送一体完成，可实现生产前端到包装后端的无缝连接；
- 4、可满足插角袋、四边烫、拉链袋等各种高端袋形的定制包装，满足您产品的高端定位需求。

■ Main performance and structural characteristics

1. The sealing line is smooth and beautiful without wrinkles, and it is placed on the shelf in high-grade;
2. Servo control double belts to pull the film, the film is pulled quickly and accurately, and the error is less than 1mm;
3. The feeding, metering, packaging and conveying are integrated, which can realize the seamless connection from the front end of the production to the back end of the packaging;
4. It can meet various high-end bag-shaped customized packaging such as gusset bags, four-side ironing, zipper bags, etc., to meet the high-end positioning needs of your products;



■ 技术规格 / Technical specifications

型号 Model	320YD	420YD	520YD	720YD	1050YD
计量范围 Filling range	Max.500ml	Max.1500ml	Max.3000ml	Max.5000ml	Max.15000ml
包装速度 Packing speed	1 ~ 80 包/分钟 (Bags/min)				
卷膜宽度 Film width	Max.320mm	Max.420mm	Max.520mm	Max.720mm	Max.1050mm
卷膜直径 Film diameter	Max.300mm				
制袋长度 Bag length	Max.250mm	Max.300mm	Max.450mm	100-450mm	100-750mm
制袋宽度 Bag width	Max.150mm	Max.250mm	Max.250mm	100-350mm	100-500mm
电源 Power supply	220V,50/60Hz, 2kw	220V,50/60Hz, 2.2kw	220V,50/60Hz, 2.6kw	220V,50/60Hz, 3.6kw	220V,50/60Hz, 4.6kw
薄膜厚度 Film thickness	5 ~ 15C				
可选配置 Optional device	插角装置 Gusset making device	打孔装置 Hole punching device	打码贴标机 Coding/labeling machine	重量选别秤 Weight checker	金属探测仪 Metal detector
出货包装 Shipment packing	夹板木箱 Export wooden case				

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■ 技术规格 / Technical specifications

型号 Model	320ZD	420ZD	520ZD	720ZD	1050ZD
计量范围 Filling range	Max.500g	Max.1500g	Max.3000g	Max.5000g	Max.15000g
包装速度 Packing speed	1 ~ 80 包/分钟 (Bags/min)				
卷膜宽度 Film width	Max.320mm	Max.420mm	Max.520mm	Max.720mm	Max.1050mm
卷膜直径 Film diameter	Max.300mm				
制袋长度 Bag length	Max.250mm	Max.300mm	Max.450mm	100-450mm	100-750mm
制袋宽度 Bag width	Max.150mm	Max.250mm	Max.250mm	100-350mm	100-500mm
电源 Power supply	220V,50/60Hz, 2kw	220V,50/60Hz, 2.2kw	220V,50/60Hz, 2.6kw	220V,50/60Hz, 3.6kw	220V,50/60Hz, 4.6kw
薄膜厚度 Film thickness	5 ~ 15C				
可选配置 Optional device	插角装置 Gusset making device	打孔装置 Hole punching device	打码贴标机 Coding/labeling machine	重量选别秤 Weight checker	金属探测仪 Metal detector
出货包装 Shipment packing	夹板木箱 Export wooden case				

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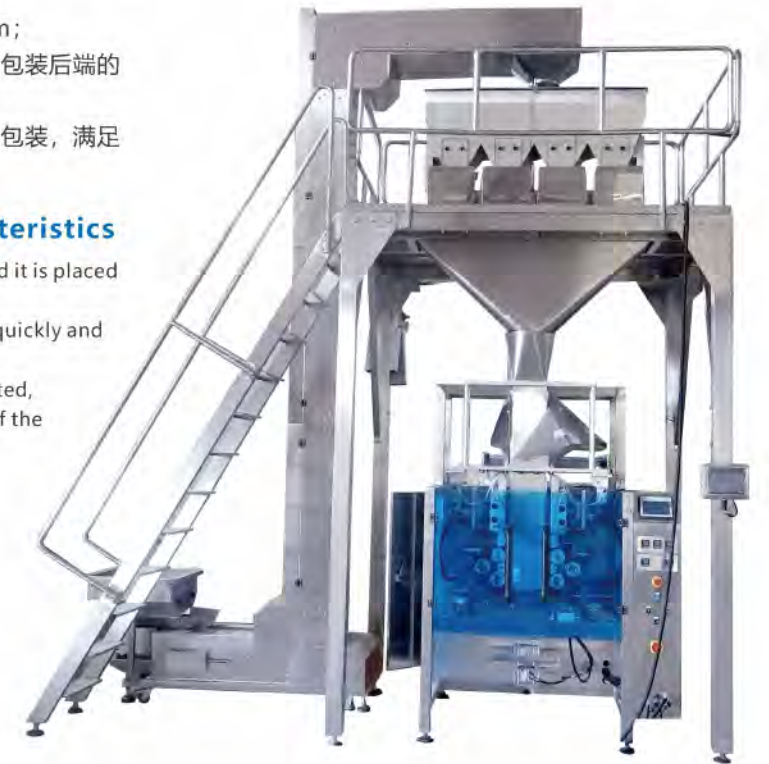


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- 2、伺服控制双皮带拉膜，拉膜快速又精准，误差小于1mm；
- 3、上料、计量、包装、输送一体完成，可实现生产前端到包装后端的无缝连接；
- 4、可满足插角袋、四边烫、拉链袋等各种高端袋形的定制包装，满足您产品的高端定位需求。

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1. The sealing line is smooth and beautiful without wrinkles, and it is placed on the shelf in high-grade;
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3. The feeding, metering, packaging and conveying are integrated, which can realize the seamless connection from the front end of the production to the back end of the packaging;
4. It can meet various high-end bag-shaped customized packaging such as gusset bags, four-side ironing, zipper bags, etc., to meet the high-end positioning needs of your products;



■ 技术规格 / Technical specifications

型号 Model	320CD	420CD	520CD	720CD	1050CD
计量范围 Filling range	Max.500g	Max.1500g	Max.3000g	Max.5000g	Max.15000g
包装速度 Packing speed	1 ~ 80 包/分钟 (Bags/min)				
卷膜宽度 Film width	Max.320mm	Max.420mm	Max.520mm	Max.720mm	Max.1050mm
卷膜直径 Film diameter	Max.300mm				
制袋长度 Bag length	Max.250mm	Max.300mm	Max.450mm	100-450mm	100-750mm
制袋宽度 Bag width	Max.150mm	Max.250mm	Max.250mm	100-350mm	100-500mm
电源 Power supply	220V,50/60Hz, 2kw	220V,50/60Hz, 2.2kw	220V,50/60Hz, 2.6kw	220V,50/60Hz, 3.6kw	220V,50/60Hz, 4.6kw
薄膜厚度 Film thickness	5 ~ 15C				
可选配置 Optional device	插角装置 Gusset making device	打孔装置 Hole punching device	打码贴标机 Coding/labeling machine	重量选别秤 Weight checker	金属探测仪 Metal detector
出货包装 Shipment packing	夹板木箱 Export wooden case				

■ 技术规格 / Technical specifications

型号 Model	320XD	420XD	520XD	720XD	1050XD
计量范围 Filling range	Max.500g	Max.1500g	Max.3000g	Max.5000g	Max.15000g
包装速度 Packing speed	1 ~ 80 包/分钟 (Bags/min)				
卷膜宽度 Film width	Max.320mm	Max.420mm	Max.520mm	Max.720mm	Max.1050mm
卷膜直径 Film diameter	Max.300mm				
制袋长度 Bag length	Max.250mm	Max.300mm	Max.450mm	100-450mm	100-750mm
制袋宽度 Bag width	Max.150mm	Max.250mm	Max.250mm	100-350mm	100-500mm
电源 Power supply	220V,50/60Hz, 2kw	220V,50/60Hz, 2.2kw	220V,50/60Hz, 2.6kw	220V,50/60Hz, 3.6kw	220V,50/60Hz, 4.6kw
薄膜厚度 Film thickness	5 ~ 15C				
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出货包装 Shipment packing	夹板木箱 Export wooden case				

■ 主要性能和结构特点

- 1、自主研发超声波，历经10年优化，频率高，发波稳定，快速封合，牢固紧密，适合封合不同的包材；
- 2、超声波换能器采用原装进口压电陶瓷晶片，耐高温防腐蚀，绝缘性好，抗磁性强，功率大，发热量小，封合效率高，长时间运行不发烫；
- 3、超声波钢模采用优质铬钢，经过严格淬火+电镀硬铬处理，硬度高、阻抗小，超强耐磨，经久耐用；
- 4、自动切换三角包、背封、三边封，不需更换任何模具，停机一键切换，方便快捷，满足更多的袋型要求；
- 5、超声波换能器和钢模一年免费保修，终身提供技术支持；
- 6、可无缝连接外袋包装机或大袋包装机，满足更多的外袋包装要求。

■ Main performance and structural characteristics

1. Independent research and development of ultrasonic, after 10 years of optimization, high frequency, stable wave, fast sealing, firm and tight, suitable for sealing different packaging materials (nylon, non-woven fabric, corn fiber);
2. The ultrasonic transducer adopts the original imported piezoelectric ceramic chip, which is resistant to high temperature and corrosion, good insulation;
3. The ultrasonic steel mold is made of high-quality chromium steel, which has been strictly quenched and electroplated hard chromium, with high hardness, low impedance, super wear resistance, and durability;
4. Automatically switch triangle bag, back seal, and three-side seal, without changing any molds, one-key switching when stopping, convenient and fast, and meet more bag-type requirements;
5. Ultrasonic transducers and steel molds are guaranteed for one year free of charge, and technical support is provided for life;
6. It can be seamlessly connected to the outer bag packaging machine or the big bag packaging machine to meet more outer bag packaging requirements.

■ 技术规格 / Technical specifications

计量范围 Filling range	1-7g
包装速度 Packing speed	10-30包/分钟 (Bags/min)
袋子形状 Bag type	三角包 (外袋三边封) Triangle bag(outer bag Three-side seal)
内袋长度 Length of inner bag	40-80mm
内袋宽度 Width of inner bag	60-80mm (国标膜宽140mm和160mm) (Film width 140mm & 160mm)
外袋长度 Length of outer bag	Max.150mm
外袋宽度 Width of outer bag	Max.100mm
标签尺寸 Tag size	25*25mm
电 源 Power supply	220V,50Hz
功 率 Power	3.2kw
气 源 Gas source	0.8Mpa
排 气 量 Exhaust	0.6m ³ /min
机器重量 Machine weight	700kg
机器尺寸 Machine dimension	内袋 (Inner bag) L1200*W920*H2060mm 外袋 (Outer bag) L750*W700*H1500mm



■ 主要性能和结构特点

- 1、按照大立式机结构设计的机身，采用13铬、18-8铬镍钢的食品级方管+不锈钢板材焊接而成的机架，刚劲有力，稳固结实；
- 2、简单、高效与稳定，采用德国进口的数控机床一体成型的固定翻领机构，精度高，摩擦力小，运膜稳定，不跑偏，确保袋子纵封美观端正；
- 3、高灵敏光纤自动纠偏，确保包膜运行稳定，由于包膜生产时收卷不齐而导致的膜跑偏，自动纠正，确保分切位置精准，纵封对齐端正；
- 4、可根据要求定制圆角或异形冲刀，冲出个性化的形状；
- 5、相当于一台单列机的尺寸，占地面积小；
- 6、部件不需拆卸直接打包（上料机除外），开箱通电即可使用，售后无烦恼；
- 7、原装进口电器配置，操作简单、运行稳定，使用寿命更长；

■ Main performance and structural characteristics

1. The machine body is designed according to the structure of the large vertical machine, and the frame is welded by 13 chromium, 18-8 chromium-nickel steel food-grade square tube + stainless steel plate, which is strong, stable and strong;
2. Simple, efficient and stable, adopting the fixed lapel mechanism integrally formed by the CNC machine tool imported from Germany, with high precision, low friction, stable film transport, and no deviation, ensuring the beautiful and correct longitudinal sealing of the bag;
3. The highly sensitive optical fiber automatically corrects deviation to ensure stable operation of the film, and automatically corrects the deviation of the film caused by uneven winding during the production of the film to ensure accurate slitting position and correct longitudinal seal alignment;
4. Rounded corners or special-shaped punching knives can be customized according to requirements to punch out personalized shapes;
5. It is equivalent to the size of a single-row machine and has a small footprint;
6. The parts do not need to be disassembled and packaged directly (except the feeding machine), and can be used after opening the box and power on, and there is no trouble after sales;
7. Original imported electrical equipment configuration, simple operation, stable operation and longer service life;

■ 技术规格 / Technical specifications

型 号 Model	420-4K	420-6K
包装速度 Packing speed	20-50 Bags /min	20-50 Bags /min
袋 长 Bag length	30-140mm	30-140mm
袋 宽 Bag width	10-85mm	10-55mm
最大膜宽 Film width	440mm	440mm
气 压 Air pressure	0.65Mpa	0.65Mpa
耗 气 量 Air consumption	0.2m ³ /min	0.2m ³ /min
电 压 Voltage	220V,50Hz	220V,50Hz
功 率 Power	2.0kw	2.2kw
机器重量 Machine weight	400kg	450kg
机器尺寸 Machine dimension	L1100mm*W990mm *H2100mm	L1100mm*W990mm *H2100mm



■ 主要性能和结构特点

- 1、行业独创的振动盘+电子称、称重+数粒组合的计量方式，兼顾了精度和速度，是规则小产品按数量计量的首选；
- 2、适合计量形状规则简单，单个重量均匀误差小，长度不超过50mm的产品，例如螺丝、螺母、垫片、瓶盖、硬糖等，速度比振动盘快，精度比组合称高，行业独一无二的选择；
- 3、适合包装个数50个以上的产品，尤其300-1000个的数量最为合适；
- 4、包装不同形状规格的产品，只需更换振动盘顶盘即可，快捷方便；
- 5、双向对开式封辊，不粘膜，有效减少纵封打皱；
- 6、四区独立温控，适应不同的包材和速度，保证封边封合紧密，平整美观；
- 7、热电偶接线头独立放置，更换更简单，更快捷；
- 8、原装进口日本三菱和台湾亚德客电器，可控性强，运行稳定，寿命更长。

■ Main performance and structural characteristics

- 1.The unique design on combination of vibrating plate and electronic scale, weighing and counting, achieve the accuracy and speed. It is the first choice for regular small products to be measured by quantity;
- 2.It is suitable for the single product which is regular shape, uniform weight, and length of less than 50mm, such as screws, nuts, gaskets, bottle caps, hard candies, etc. The advantage is faster than vibration tray and have higher accuracy than combined scales, which are unique in the industry's choice;
- 3.Pack more than 50 products, especially the number of 300-1000 is the most suitable;
- 4.To pack products of different shapes and specifications, only need to replace the top plate of the vibration tray, it is fast and convenient;
- 5.Bidirectional split sealing roller, non-sticky film, effectively reducing longitudinal sealing wrinkles;
- 6.Independent temperature control in four zones, adapt to different packaging materials and speeds, to ensure tight edge sealing, smooth and beautiful;
- 7.The thermocouple terminal is placed independently, which makes replacement easier and faster;
- 8.Imported from Japan's Mitsubishi and Taiwan's Airtac electrical appliances, with strong controllability, stable operation and longer life.



■ 技术规格 / Technical specifications

型 号 Model	KL-160CPS+
包装速度 Packing speed	4-15包/分钟 (Bags/min)
袋子形状 Bag style	背封 (Back seal)
最大膜款 Film width	420mm
最大袋长 Bag length	350mm
最大袋宽 Bag width	200mm
卷膜厚度 Films thickness	5-12C
卷膜材质 Films material available	PET+PE, PE+PA, PE+PA+PET
封口纹路 Seal pattern	横直纵网, 齿形切口 (Horizontal straight line, vertical reticulated, tooth cutting)
机器尺寸 Machine dimension	L4311*W1300*H2224mm

■ 主要性能和结构特点

- 1、速度快，袋型美观，定位高端的酱包的首选；
- 2、连续式运行方式，横封压力平衡，纹路清晰平整，封合紧密，袋型好看；
- 3、可以实现一副刀座最多拥有4套封辊，最高可以提速4倍，速度最快可达120包/分钟；
- 4、原装进口台湾永宏和亚德客电器配置，大厂品质，操控更简单，运行更稳定，寿命更长久；
- 5、304不锈钢机身，符合食品卫生标准；高硬度合金材料适宜高速运行，不变形、磨损小，经久耐用，稳定可靠；
- 6、运行结构历经3次改动，对运动部件不断提高精度要求，程序数十次优化，铸就今天稳定的品质；
- 7、采用封切分离的方式，用旋转刀分切，可以实现不同数量的连包；
- 8、切口形式可选平口切和齿形切，满足不同客户的需求；
- 9、出料位置直通袋子，减少粉尘飘扬或酱料飞溅，封口不夹料。

■ Main performance and structural characteristics

1. Fast speed, beautiful bag shape, the first choice for positioning high-end sauce bag;
2. Continuous operation mode, pressure balance of horizontal sealing, clear and smooth of pattern, tight sealing, pretty bag shape;
3. It can achieve that a pair of tool holders have up to 4 sets of sealing rollers, increase by 4 times of speed maximum, and the fastest speed can reach 120 packs/min;
4. Imported electrical appliances from Taiwan Fatek and AirTAC, guaranteed quality, simpler control, the operation is more stable of operation, longer service life;
5. 304 stainless steel of structure, food grade standards; high-hardness alloy materials are suitable for high-speed operation, no deformation, little wear, durable, stable and reliable;
6. The operating structure has undergone 3 upgrades, and the accuracy requirements of the moving parts have been continuously improved. The program has been optimized dozens of times to create today's stable quality;
7. It adopts the method of sealing and cutting separation, and the rotary knife is used for slitting, which can realize different numbers of continuous packages;
8. The incision form can be flat cut or tooth cut to meet the needs of different customers;
9. The discharging position is straight through the bag, reducing dust flying or sauce splashing, and sealing does not contain material.



■ 技术规格 / Technical specifications

型号 Model	168	188	288
包装速度 Packing speed	50-120包/分钟 (因物料不同和包装容量不同, 速度不同) 50-120 bags/min (speed is based on product's fluidity and package size)		
最大包装容量 Max. package sizes	50ml	100ml	300ml
袋型 Bag style	三/四边封可切换 Three/Four-side seal	三/四边封可切换 Three/Four-side seal	单列: 三/四边封可切换 双列: 只能做四边封 Single lane: Three/Four-side seal Double lane: Four-side seal
袋长 Bag length	50-130mm(固定一种袋长, 改变袋长需要更换封辊) 50-130mm (Sachet length will be fixed by seal jaws size)	二枕(2 seal jaws): 80-160mm	二枕(2 seal jaws): 120-200mm
		三枕(3 seal jaws): 80-120mm	
		四枕(4 seal jaws): 40-90mm	三枕(3 seal jaws): 60-130mm
袋宽 Bag width	三边封宽度可调, 更换成型器即可 Three-side seal sachet width is based on former's size	三边封宽度可调, 只需更换成型器 Three-side seal sachet width is based on former's size	单列: 三/四边封宽度均可调节, 只需更换成型器 The width of the three/four side seals can be adjusted
	四边封袋宽不可调, 调节需要更换封辊和成型器 Four-side seal sachet width is based on the seal jaws and former	四边封宽度可调, 更换成型器, 调右侧纵封封辊的位置 Four-side seal sachet width is based on the seal jaws and former	四边封袋宽不可调, 调节需要更换封辊和成型器 Four-side seal sachet width is based on the seal jaws and former
封口纹路 Seal pattern	纵封必须网纹, 横封可以网纹和直纹 net seal texture for the vertical seal, net or straight seal texture for the horizontal seal.		
适用范围 Appication	主要用于方便面的酱包、油包的包装, 防夹料, 封边平整美观 It is mainly used for the packaging of instant noodle sauce packets and oil packets, anti-pinching, and the sealing edge is flat and beautiful.	洗发水、沐浴露、火锅底料、调料粉、酱料等产品的包装, 袋型扁平美观 The packaging of shampoo, shower gel, hot pot base, seasoning powder, sauce and other products, the bag is flat and beautiful	火锅底料、酱料、油包等产品的包装 The packaging of hot pot sauce, sauces, oil packets and other products.
卷膜要求 Film requirement	<ol style="list-style-type: none"> 1. 对膜的要求很高, 材质必须是三层或四层复合的尼龙复合膜, 标准封辊适合厚度7-9C, 超过这个范围, 必须要定制封辊; 2. 膜的厚度和结构 <ol style="list-style-type: none"> 2.1. 三层结构 总厚度8c PET (聚酯) 1.2c/AL (纯铝) 0.7c/Pe (增强) 6c 适用粉类, 抗静电包装材料 2.2. 四层结构 总厚度11c PET (聚酯) 1.2c/AL (纯铝) 0.7c/NY (尼龙) 1.5c/Pe (增强) 7.5c 适用粉类液体类, 加3660专用覆膜胶水, 高温杀菌 (120度高温杀菌, 此种膜一定要188型号双辊, 袋子封合更牢固) <p>1. The requirements for the film are very high. The material must be a three-layer or four-layer composite nylon composite film. The standard sealing roller is suitable for a thickness of 7-9C. If it exceeds this range, a custom sealing roller must be customized;</p> <p>2. Film thickness and structure</p> <p>2.1, three-layer structure total thickness 8c PET (polyester) 1.2c/AL (pure aluminum) 0.7c/Pe (reinforced) 6c Suitable for powder, antistatic packaging.</p> <p>2.2. Four-layer structure, total thickness 11c PET (polyester) 1.2c/AL (pure aluminum) 0.7c/NY (nylon) 1.5c/Pe (reinforced) 7.5c Applicable to powder and liquid, add 3660 special coating glue, high temperature sterilization (120 degrees high temperature sterilization, this kind of film must be 188 type double roller, the bag sealing is more firm);</p>		

■ 主要性能和结构特点

- 1、自主研发程序，历经8年优化，控制精准，运行稳定；
- 2、优质合金材料经特殊工艺处理而成的齿轮、轴承、切刀、封辊，高速运转不变形、不崩裂，稳定可靠；
- 3、双接膜+自动接膜功能，实现不停机更换包装膜，损耗小，效率高；
- 4、三伺服控制，噪音小，运行稳定，速度高至1200包/分钟；
- 5、可连接自动下料斗，供料顺畅，下料稳定。

■ Main performance and structural characteristics

- 1.Independent research and development program, after 8 years of optimization, precise control and stable operation;
- 2.Gears, bearings, cutters, and sealing rollers made of high-quality alloy materials processed by special processes can run at high speed without deformation or cracking, and are stable and reliable;
- 3.Double film splicing+automatic film splicing function, realize non-stop replacement of packaging film, low loss,high efficiency;
- 4.Three servo control,low noise, stable operation, speed up to 1200 packs/min;
- 5.It can be connected to the automatic discharge hopper,the feeding is smooth and the discharge is stable.



■ 技术规格 / Technical specifications

包装速度 Packing speed	500-1200包/分钟 (Bags/min)
袋型 Bag shape	背封 (Back seal)
适合产品 Product available	圆球、扁圆、椭圆、长条、圆柱型等规则产品 Regular products such as sphere, oblate, ellipse, strip, cylinder, etc.
最大膜宽 Max.film width	120mm
袋长(两刀) Bag length (two blades)	100-130mm
袋长(三刀) Bag length (three knives)	80-110mm
袋长(四刀) Bag length (four knives)	55-80mm
袋长(五刀) Bag length (five knives)	50-65mm
袋长(六刀) Bag length (six dollars)	40-50mm
产品宽度 Product width	10-25mm
电源 Power supply	220V,50Hz
卷膜要求 Film requirement	PET+CPP, 材料特殊定制, 厚度4-4.5C, 非满版印刷, 1200包建议4C PET+CPP, customized material, thickness 4-4.5C, non-full page printing, 4C recommended for 1200 packs
功率 Power	4.5kw
机器重量 Machine weight	800kg
机器尺寸 Machine dimension	L2400*W1340*H1550mm
废包率 Scrap rate	包装膜、调试都符合要求的情况下, 成品漏气率可控制在1%以下 When the packaging film and debugging meet the requirements, the air leakage rate of the finished product can be controlled below 1%

■ 主要性能和结构特点

- 1、可调整盒尺寸，双链条设计，在一定范围内可以调整盒的长宽高；
- 2、连续式入盒，高速稳定不间断入盒，速度可达80-150盒/分钟；
- 3、可做插盒和粘盒，加挂钩可定制。

■ Main performance and structural characteristics

- 1.Adjustable box size, double-chain design, adjust the length, width and height of the box within a certain range;
- 2.Continuous box feeding, high-speed, stable and uninterrupted, the speed reach 80-150 boxes/min;
- 3.Reversetuch end box, gule box, customized by adding hooks.

■ 技术规格 / Technical specifications

型号 Model	KL-80
包装速度 Packing speed	20-80盒/分钟 (Boxs/min)
适用盒子范围 Applicable box size	最小喷胶盒 (The smallest glue box) 45 x 12 x 12mm 最小插盒 (Minimum plug box) 45 x 15 x 15mm 最大盒子 (Maximum box) 260 x 180 x 100mm
适用盒子材质 Applicable box material	白卡纸 (推荐)、灰底白 White cardboard (recommended), white on gray background
盒子成型方式 Box forming method	插舌/喷胶/扣底扣/自扣底 Reverse tuck end/Gule/Bottom with auto lock/Auto lock bottom
适用盒子厚度 Applicable box thickness	350-450g
盒子要求 Box requirement	压痕0.4mm以上, 预折120度以上 Indentation is more than 0.4mm, and the pre-folding is more than 120 degrees
调节范围 Adjustable rang	小盒型 (120 x 60 x 40 mm以内), 长30以内、宽10以内、高10以内 中盒型 (200 x 100 x 80 mm以内), 长50以内、宽20以内、高20以内 大盒型 (260 x 180 x 100 mm以内), 长60以内、宽30以内、高30以内 Small box type (within 120 x 60 x 40 mm), length within 30, width within 10, and height within 10 Medium box type (within 200 x 100 x 80 mm), length within 50, width within 20, and height within 20 Large box type (within 260 x 180 x 100 mm), length within 60, width within 30, and height within 30
电源 Power supply	220V,50/60Hz
功率 Power	3kw
机器重量 Machine weight	1800kg
机器尺寸 Machine dimension	L4000*W1579*H1620mm



■ 主要性能和结构特点

1. 整机采用全伺服控制系统，机器运行平稳、动作精准、性能稳定，包装效率高，维修保养方便；
2. 设备配件采用国内/国际名牌电气元件，并经过多年市场实践检验，确保性能更稳定、耐用；
3. 采用不锈钢钣金加工组装，运行动作平稳；而且核心部件经特殊优化设计，包装速度快；
4. 计量泵下料系统，性能稳定，效率高；
5. 可选配各种打码、喷码、排气、冲孔系统。

■ Main performance and structural characteristics

1. The whole machine adopts a full servo control system, runs smoothly, accurates movement, stable performance, high packaging efficiency, and convenient for maintenance;
2. The equipment accessories adopt domestic /international famous brand electrical components, and they have been tested by many years of market practice to ensure more stable performance and durability;
3. Machine uses stainless steel after assembly, the operation is smooth; and the core components are specially optimized and designed, what's more the packaging speed is fast;
4. The metering pump feeding system has stable performance and high efficiency;
5. Optional parts: various coding, sprade coding, exhaustion, and punching systems.



■ 技术规格 / Technical specifications

型号 Model	180	210	260
计量范围 Filling range	1-500g	1-1000g	1-1500g
袋子宽度 Bag width	80-180mm	80-210mm	80-260mm
袋子长度 Bag length	80-280mm		
包装速度 Packing speed	20-35包/分钟 Bags/min (具体视物料而定) (It depends on the material)		
包装精度 Packing accuracy	±0.2-3g		
控制系统 Control system	伺服控制器+彩色触摸屏 Servo controller + color touch screen		
袋型 Pouch type	自立袋、四边封袋、拉链袋、手提袋、纸袋等各种预制袋 Various prefabricated bags such as stand up bags, four-side sealing bags, zipper bags, handbags, paper bags, etc.		
袋子材质 Pouch material	PP,PE,PVC,PS,EVA,PET,PVDC+PVC,OPP+CPP		
电源 Power supply	380V,50Hz,3.2kw	耗气量 Air consumption	0.6m³/min
选配装置 Optional device	开拉链装置 Zipper opening device	排气装置 Exhaust device	打码机 Date coding 喷码机 Inkjet printer

■ 主要性能和结构特点

1. 封口纹路平整美观无皱褶，摆上货架上档次；
2. 伺服控制双皮带拉膜，拉膜快速又精准，误差小于1mm；
3. 上料、计量、包装、输送一体完成，可实现生产前端到包装后端的无缝连接；
4. 可满足插角袋、四边烫、拉链袋等各种高端袋形的定制包装，满足您产品的高端定位需求。

■ Main performance and structural characteristics

1. The sealing line is smooth and beautiful without wrinkles, and it is placed on the shelf in high-grade;
2. Servo control double belts to pull the film, the film is pulled quickly and accurately, and the error is less than 1mm;
3. The feeding, metering, packaging and conveying are integrated, which can realize the seamless connection from the front end of the production to the back end of the packaging;
4. It can meet various high-end bag-shaped customized packaging such as gusset bags, four-side ironing, zipper bags, etc., to meet the high-end positioning needs of your products;



■ 技术规格 / Technical specifications

型号 Model	200	250	350
计量范围 Filling range	1-1000g	1-2000g	1-5000g
袋子宽度 Bag width	120-200mm	120-250mm	120-350mm
袋子长度 Bag length	80-450mm		
包装速度 Packing speed	10-70包/分钟 Bags/min (具体视物料而定) (It depends on the material)		
包装精度 Packing accuracy	±0.2-3g		
控制系统 Control system	伺服控制器+彩色触摸屏 Servo controller + color touch screen		
袋型 Pouch type	自立袋、四边封袋、拉链袋、手提袋、纸袋等各种预制袋 Various prefabricated bags such as stand up bags, four-side sealing bags, zipper bags, handbags, paper bags, etc.		
袋子材质 Pouch material	PP,PE,PVC,PS,EVA,PET,PVDC+PVC,OPP+CPP		
电源 Power supply	380V,50/60Hz,3.6kw	耗气量 Air consumption	1.0m³/min
选配装置 Optional device	开拉链装置 Zipper opening device	排气装置 Exhaust device	打码机 Date coding 喷码机 Inkjet printer

■ 主要性能和结构特点

- 1、接触物料部位304不锈钢, 可满足食品SC认证和药品GMP认证的要求;
- 2、标配国际知名品牌PLC, 性能稳定, 可实现各种功能的全自动控制;
- 3、标配彩色触控屏, 所有功能可通过屏幕自动控制, 操控简单便捷;
- 4、标配变频器, 可实现不停机自动调速, 并对电路自动保护, 防止过流、过压、过载, 电路稳定, 使用寿命长。

■ Main performance and structural characteristics

1. 304 stainless steel in contact with materials can meet the requirements of food SC certification and pharmaceutical GMP certification;
2. Standard configuration of internationally renowned brand PLC, stable performance, can realize automatic control of various functions;
3. The standard color touch screen, all functions can be automatically controlled through the screen, the operation is simple and convenient;
4. The standard inverter can realize automatic speed regulation without stopping, and automatically protect the circuit to prevent over-current, over-voltage, and overload. The circuit is stable and has a long service life.



■ 技术规格 / Technical specifications

型 号 Model	100	160	
包装速度 Packing speed	Max.70 包/分钟 Bags/min		
计量范围 Filling range	Max.100ml	Max.500ml	
卷膜宽度 Film width	Max.220mm	Max.320mm	
卷膜直径 Film diameter	Max.320mm		
卷膜厚度 Film thickness	5 ~ 15C		
制袋长度 Bag length	Max.180mm	Max.200mm	
制袋宽度 Bag width	Max.100mm	Max.150mm	
电 源 Power supply	220V,50/60Hz,1.2kw		
可选配置 Optional device	日期打码机 Date printer	充气装置 Gas filling system	打孔装置 Hole punching device
出货包装 Shipment packing	夹板木箱 Export wooden case		

■ 主要性能和结构特点

- 1、同一台设备, 可满足不同产品的切换包装, 一机多用途;
- 2、标准机速度最快330包/分钟, 效率高;
- 3、针对不同产品的属性、尺寸、包装数量进行非标定制, 根据您的要求定制设备, 才是适合您的设备;
- 4、可根据您不同产品的要求, 定制全伺服配置, 或与您的生产线连接, 实现自动理料包装, 真正解放劳动力。

■ Main performance and structural characteristics

- 1.The same machine can meet the switching packaging of different products, one machine for multiple purposes.
- 2.The fastest speed of a standard flow packing machine is 330 bags per minute, which is very efficient
3. Custom made the non-standard machine according to different products' attributes, sizes and packaging quantities. The equipment that is custom made according to your requirements is the equipment suitable for you.
4. Custom made full-servo configuration according to the requirements of your different products, or connect with your production line to achieve automatic products sorting, feeding and packing, truly unshackle labor;

■ 技术规格 / Technical specifications

型号 Model	250	320	350	400
包装速度 Packing speed	40 ~ 330包/分钟 (Bags/min)			40 ~ 180包/分钟 (Bags/min)
卷膜宽度 Film width	Max.250mm	Max.320mm	Max.350mm	Max.400mm
制袋长度 Bag length	45-330mm	65-330mm	65-330mm	Max.400mm
制袋宽度 Bag width	30 ~ 110mm	50 ~ 150mm	50 ~ 165mm	Max.190mm
产品高度 Product height	Max.70mm	Max.70mm	Max.70mm	Max.120mm
电 源 Power supply	220V,50/60Hz,2.4kw			
机器尺寸 Machine dimension	L3770*W670*H1450mm	L3770*W720*H1450mm	L4020*W745*H1450mm	L4020*W770*H1450mm
机器重量 Machine weight	440kg	454kg	527kg	580kg
可选配置 Optional device	日期打码机 Date printer	充气装置 Gas filling system	打孔装置 Hole punching device	
出货包装 Shipment packing	夹板木箱 Export wooden case			

